A wide-angle photograph of a large industrial facility, likely a refinery or chemical plant, at night. The scene is illuminated by numerous bright lights, creating a complex pattern of highlights and shadows. Tall distillation columns and intricate piping systems are visible against the dark sky. The foreground shows some dark silhouettes of trees and structures, while the background is filled with the dense network of industrial equipment.

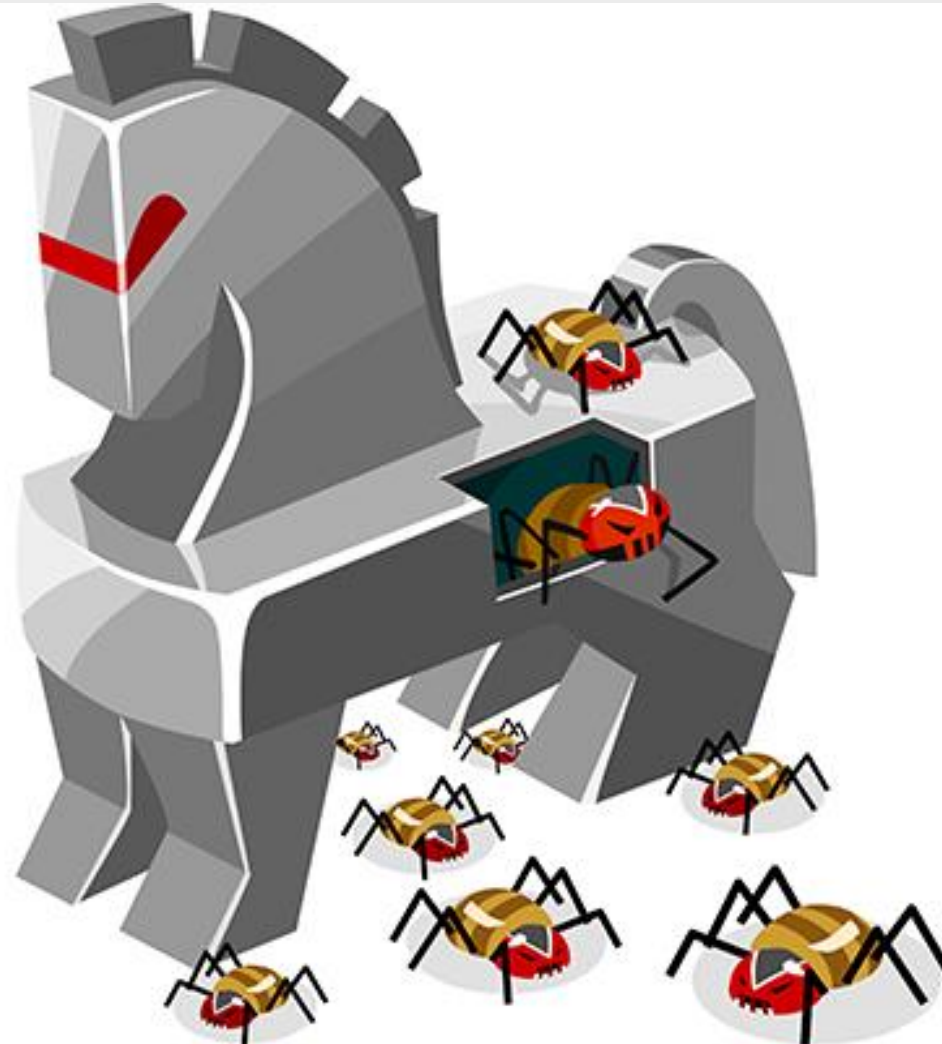
Attack surface of supply chain: Exploiting software architecture design of industrial controllers

Marina Krotofil

Swiss Cyber Storm
Bern, Switzerland
12.10.2021

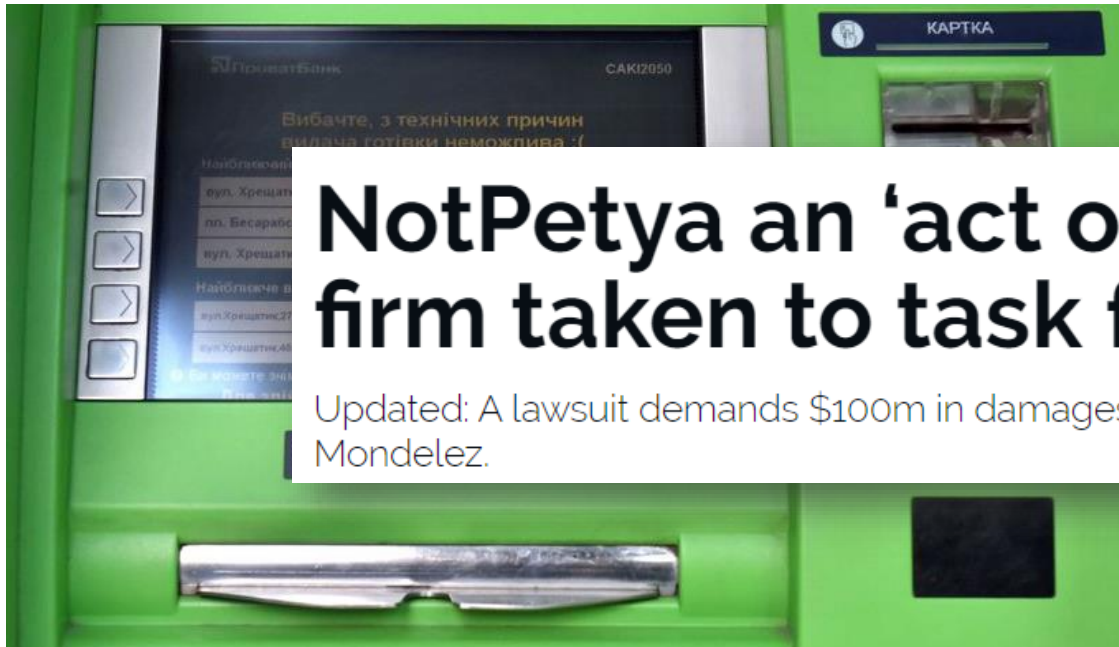
Supply chain security

- Has been an a
- Has been an a



Most devastating supply chain attack

- NotPetya attack in Ukraine, June 27 2017 (Constitution day)
- An update for MeDoc tax software was pushed out by the update server
 - All vital functions in the whole country were paralyzed in less than 24hrs

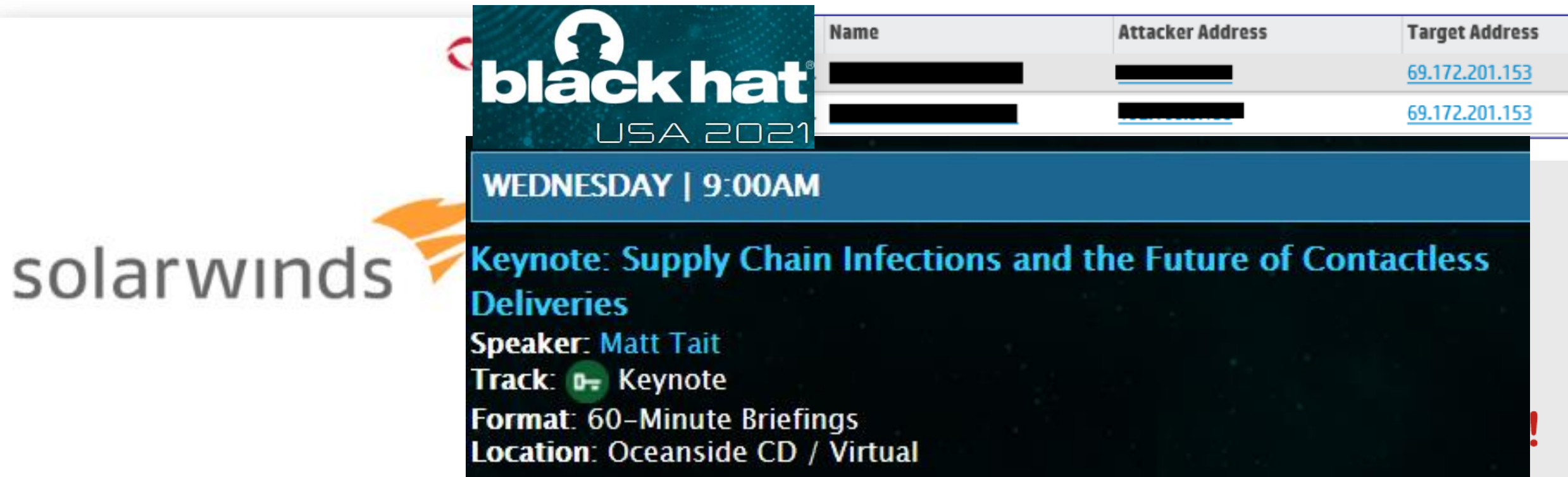


NotPetya an 'act of war,' cyber insurance firm taken to task for refusing to pay out

Updated: A lawsuit demands \$100m in damages after Zurich refused to pay out for a NotPetya attack against Mondelez.

Most recent supply chain attacks

- Complexity and impact of supply chain attacks are increasing
- Mostly state-sponsored level of attack vector: both execution & management



The screenshot shows a promotional slide for a Black Hat USA 2021 event. On the left, the SolarWinds logo is visible. The main content area has a dark background with white and blue text. At the top, the Black Hat USA 2021 logo is displayed. Below it, a blue banner indicates the event is on Wednesday at 9:00 AM. The main title of the keynote is 'Supply Chain Infections and the Future of Contactless Deliveries', presented in blue text. Below the title, the speaker is listed as Matt Tait, the track as Keynote, the format as 60-Minute Briefings, and the location as Oceanside CD / Virtual. A table at the top right lists attacker and target IP addresses.

Name	Attacker Address	Target Address
[REDACTED]	[REDACTED]	69.172.201.153
[REDACTED]	[REDACTED]	69.172.201.153

black hat
USA 2021

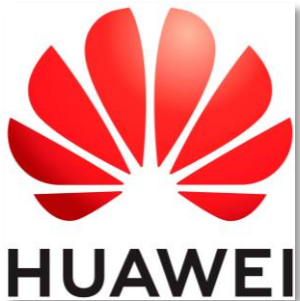
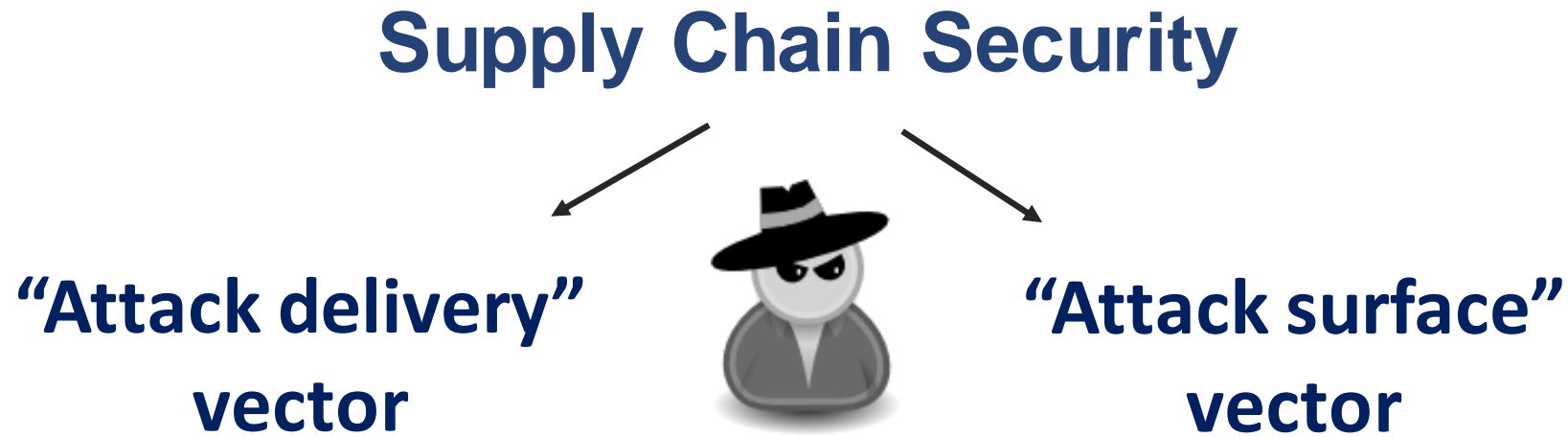
WEDNESDAY | 9:00AM

Keynote: Supply Chain Infections and the Future of Contactless Deliveries

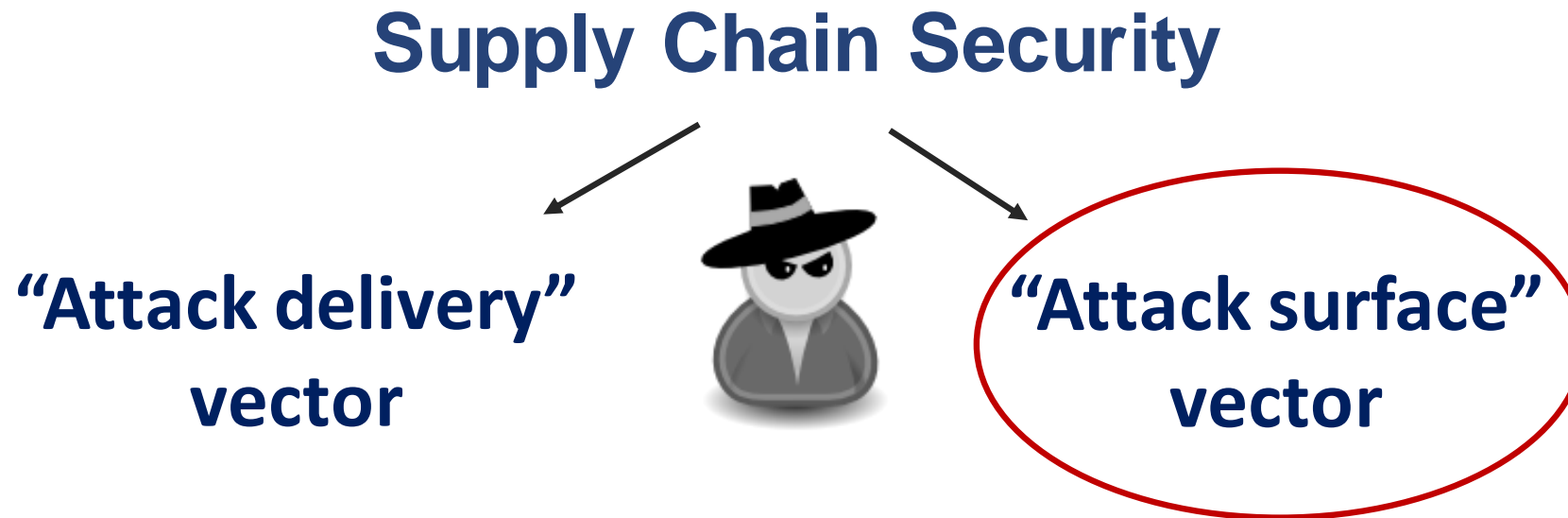
Speaker: Matt Tait
Track: Keynote
Format: 60-Minute Briefings
Location: Oceanside CD / Virtual

solarwinds

Two sides of a coin



Two sides of a coin

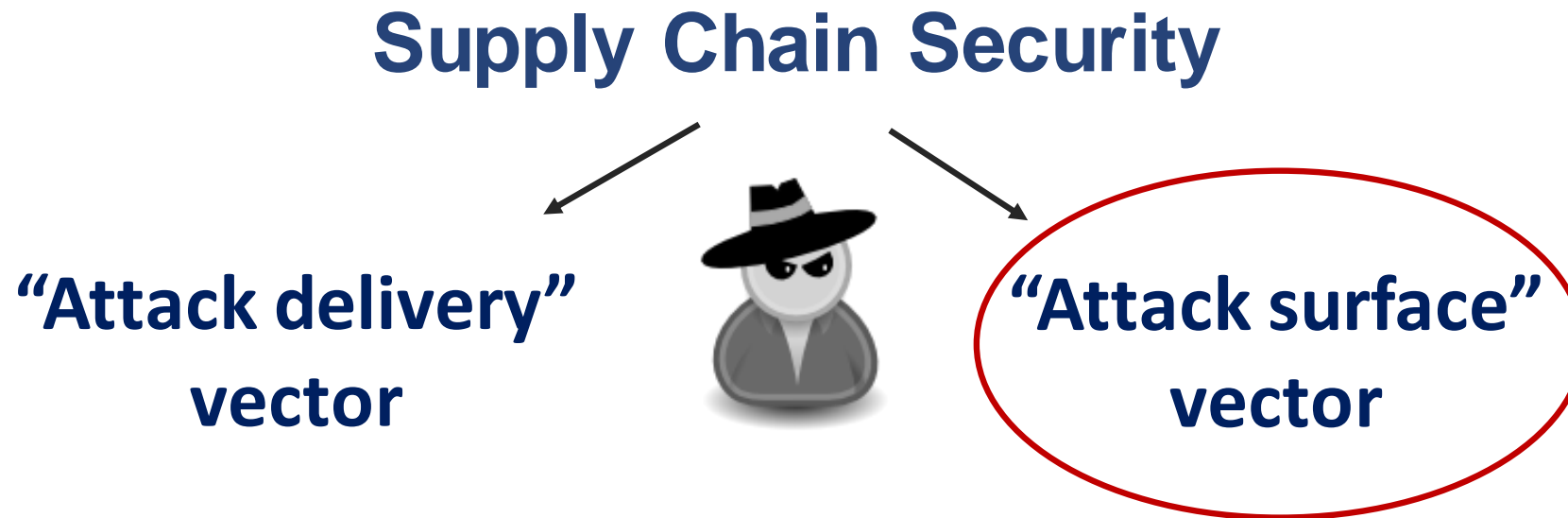


Wipro Confirms Hack and Supply Chain Attacks on Customers



Cisco and Palo Alto Networks appliances impacted by Kerberos authentication bypass

Two sides of a coin

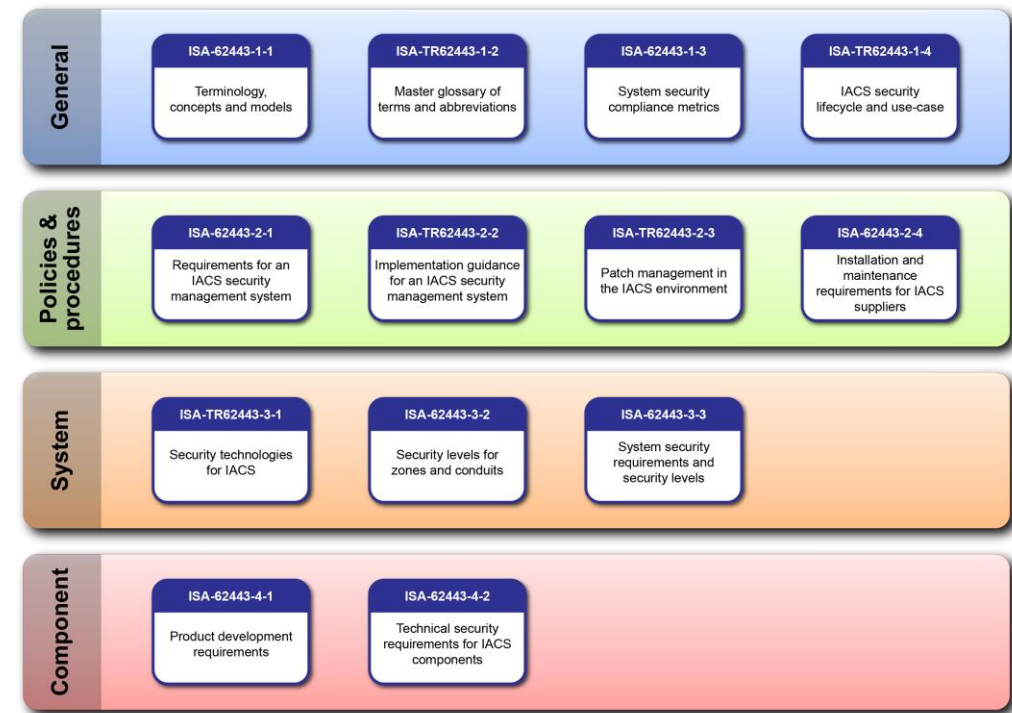


Software Bill of Materials Elements and Considerations

A Notice by the [National Telecommunications and Information Administration](#) on 06/02/2021

Supply chain security in OT/ICS/CI

- **IEC 62443** is international series of standards which specifies comprehensive requirements for the secure development, integration and maintenance of assets used in Industrial **Automation & Control Systems (IACS)** environments
- Targets at:
 - **Vendor**
 - Integrator
 - Asset owner



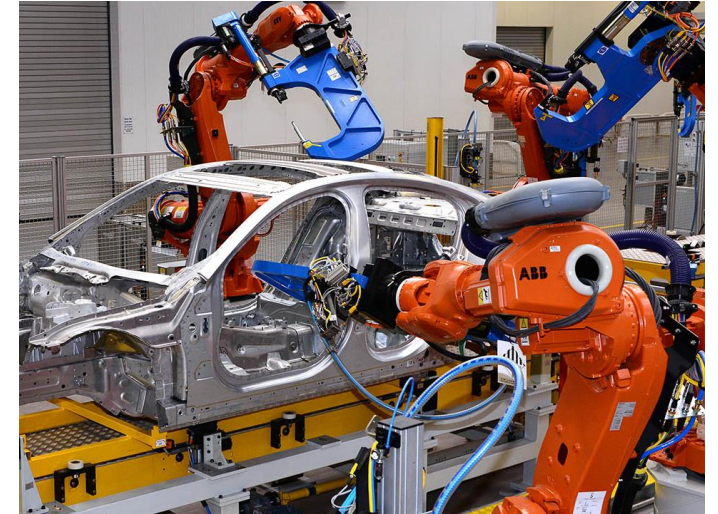
Examples of industrial controllers



<https://vecer.mk/files/article/2017/05/02/485749-saudi-saudi-ara-bia-j-a-kup-na-igole-mata-nafta-a-rati-ner-ja-vo-sad.jpg>



<http://www.jfwhite.com/CollateralImages/English-US/Galleries/middleboro9115kvbreakers.jpg>



<https://www.roboticsbusinessreview.com/wp-content/uploads/2016/05/jaguar-factor-y.jpg>



https://www.oilandgasproductnews.com/files/slides/locale_image/medium/0089/22183_en_169d_8738_honeywell-process-solutions-rtu2020-process-controller.jpg



https://selinc.com/uploadedimages/WebVideos/Playlists/Playlist_RTAC_1280x720.png?m=63584758126000



[http://www02.abb.com/global/seitp/seitp202.nsf/0/0601d25ed243cfb0c1257d7e0043e50e/\\$file/7184_M2.jpg](http://www02.abb.com/global/seitp/seitp202.nsf/0/0601d25ed243cfb0c1257d7e0043e50e/$file/7184_M2.jpg)

Device security vector



SL =

Identification & Authentication

Control

Use control

System integrity

Data confidentiality

Restricted data flow

Timely response to events

Resource availability

=

2

2

0

1

3

1

3

Foundational Requirements (FR)

Security Level	Target	Skills	Motivation
SL1	Casual or coincidental violations	No Attack Skills	Mistakes
SL2	Cybercrime, Hacker	Generic	Low
SL3	Hacktivist, Terrorist	ICS Specific	Moderate
SL4	Nation State	ICS Specific	High

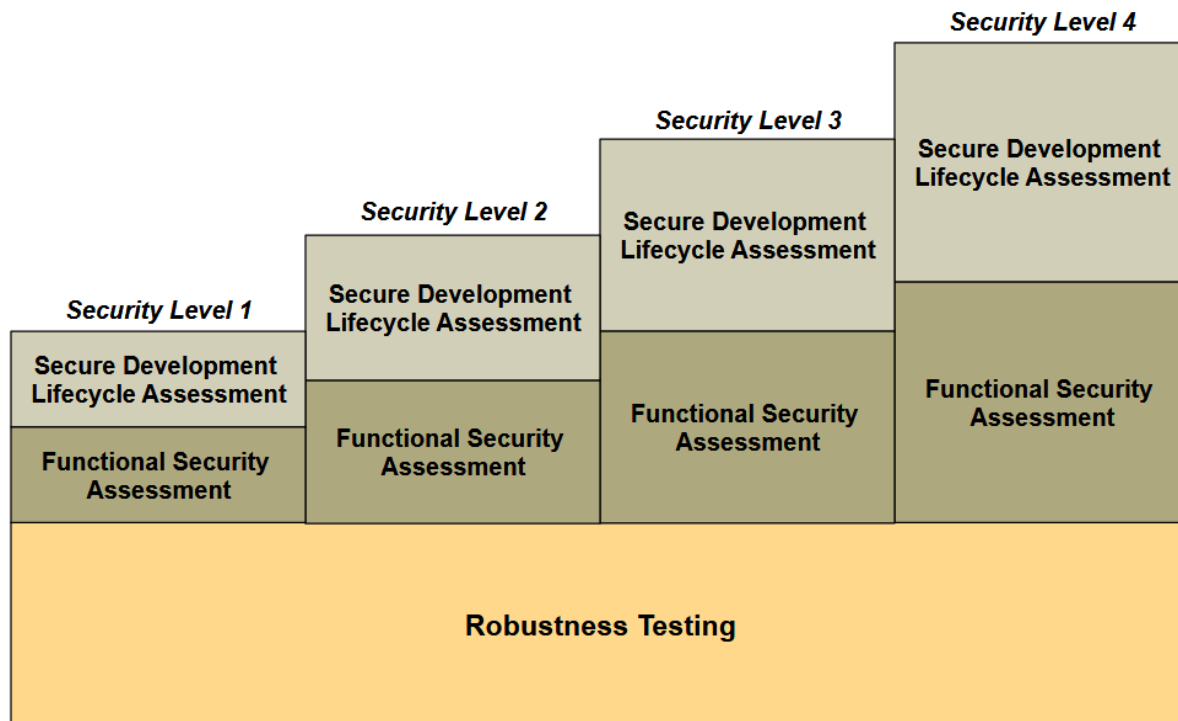
Security certification of industrial assets

- Certification was developed to attest that devices meet IEC-62443 requirements:
 - “*Asset owners have confidence that the IACS products they purchase are robust against network attacks and are free from known security vulnerabilities*”
- Most commonly certified:
 - Security Development Lifecycle Assurance Program (SDLA)
 - Embedded Device Security Assurance Program (EDSA)

	Honeywell Process Solutions	DCS Controller	Experion C300	R430	EDSA 2010.1 Level 1	10/27/2016
	Honeywell Process Solutions	PLC	ControlEdge PLC	R140	EDSA 2.0.0 Level 2	7/3/2017

Security certification efforts

- Is mostly about functional testing
- Long hanging fruits things



Typical Chartered Lab Level of Effort in Man Weeks

	Level 1	Level 2	Level 3
1. CRT test all accessible TCP/IP interfaces	1 - 2 weeks	1 - 2 weeks	1 - 2 weeks
2. Perform FSA on device and all interfaces	< 1 week	1 week	1 – 2 weeks
3. Audit supplier's software development process	1 week	1 – 2 weeks	1 – 2 weeks
4. Perform ITA and issue report	1 week	1 week	1 week
	3 – 5 weeks	4 – 6 weeks	4 – 10 weeks

Vulnerabilities in device supply chain

- Urgent/11 (July 2019)
- Ripple20 (June 2020)
- Amnesia:33 (December 2020)

Black Hat talks

From an URGENT/11 Vulnerability to a Full Take-Down of a Factory, Using a Single Packet

Barak Hadad | Security Researcher, Armis
Dor Zusman | Security Researcher, Armis

Hacking the Supply Chain – The Ripple20 Vulnerabilities Haunt Tens of Millions of Critical Devices

Shlomi Oberman | CEO, JSOF LTD
Moshe Kol | Security Researcher, JSOF LTD
Ariel Schön | Security Researcher, JSOF LTD

How Embedded TCP/IP Stacks Breed Critical Vulnerabilities

Daniel dos Santos | Security Researcher, Forescout Technologies
Stanislav Dashevskiy | Security Researcher, Forescout Technologies
Jos Wetzels | Security Researcher, Forescout Technologies
Amine Amri | Security Researcher, Forescout Technologies

Attack surface is not evaluated

- Authentications schemes in industrial PLCs are regularly broken by (not very advanced) researchers



Empirical Study of PLC Authentication Protocols in Industrial Control Systems

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<https://ieeexplore.ieee.org/document/9474296>

Rogue7: Rogue Engineering-Station attacks on S7 Simatic PLCs

Eli Biham¹ Sara Bitan¹ Aviad Carmel¹ Alon Dankner¹ Uriel Malin²
Avishai Wool²

<https://www.blackhat.com/us-19/briefings/schedule/index.html#rogue-rogue-engineering-station-attacks-on-s-simatic-plcs-16049>

PLC Access Control: A Security Analysis

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Email: ahmadsm@kfupm.edu.sa

<https://ieeexplore.ieee.org/document/7882935>

What's my interest in device attack surface?

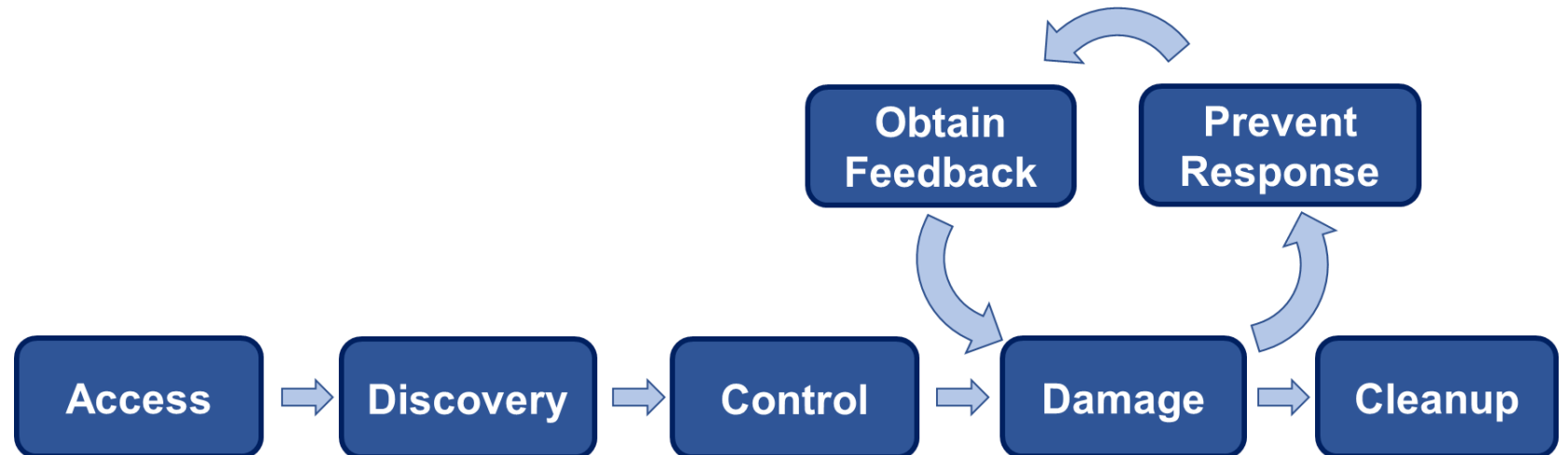
- **Research specialization:** Offensive cyber-physical security in Critical Infrastructures

Focus:

- Physical damage or how to make something going bad, wrong, crash or blow up by means of cyber-attacks



Cyber-physical attack lifecycle



Using asset design for attacker needs

- Assist with attack activities, e.g. reconnaissance
- Exploit asset designs for attack execution

A Rising Tide: Design Exploits in Industrial Control Systems

Alexander Bolshev
IOActive, Inc.
Madrid, Spain

Jason Larsen
IOActive, Inc.
Seattle, WA 98104, USA

Marina Krotofil
Honeywell
Duluth, GA 30097, USA

Reid Wightman
Digital Bond
Indianapolis, IN 46220 USA

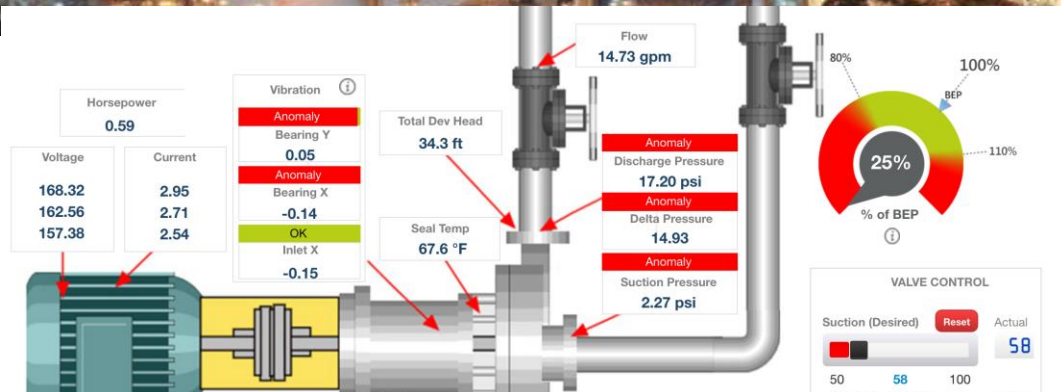
On the Significance of **Process Comprehension** for Conducting Targeted ICS Attacks

Benjamin Green
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Enschede, Netherlands
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Knowledge involved into exploit development



Name	Data type	Address	Retain	Visible	Access	Comment
Emerg-OFF	Bool	%I1.0				Emergency-OFF (nc contact)
S3	Bool	%M0.3				pushbutton START S3 (no contact)
B1	Bool	%I0.1				sensor safety fence closed (no contact)
B2	Bool	%I0.2				sensor cylinder A moved out (no contact)
M0	Bool	%Q0.0				move out cylinder A
S1	Bool	%M0.1				pushbutton manual mode S1 (no contact)
S2	Bool	%M0.2				pushbutton automatic mode S2 (no contact)
S4	Bool	%M0.5				pushbutton ON S4 (no contact)
S5	Bool	%I0.5				pushbutton OFF S5 (no contact)
Motor1	Bool	%Q0.2				motor conveyor belt M01
B0	Bool	%I0.3				sensor bottle counting
S6	Bool	%I0.6				reset counter / new box

Algorithm 2 Triangles

```
1: procedure EXPLORE
2:   signal ← signal to analyse
3:   window ← learning window
4:   noiselvl ← noise parameter

5:   step = window * 10
6:   topslope = -999.99
7:   bottomslope = 999.99
8:   while not an end of signal do
9:     if first elements then
10:      current = value
11:      index = 1
12:     while index < window do
13:       upperslope = (current - (last + noiselvl)) / index
14:       lowerslope = (current - (last - noiselvl)) / index
15:       if upperslope > topslope then
16:         topslope = upperslope
17:       if lowerslope < bottomslope then
```

Algorithm 1 Runs Analysis

```
1: procedure EXPLORE
2:   signal ← signal to analyse
3:   while not an end of signal do
4:     while moving up do
5:       runs++
6:       value = sum(changes)
7:       if direction change then
8:         positivesruns(runs)++
9:         positivesvalues(runs) = value
10:      while moving down do
11:        runs++
12:        value = sum(changes)
13:        if direction change then
14:          negativesruns(runs)++
15:          negativesvalues(runs) = value
16:      if no change then
```

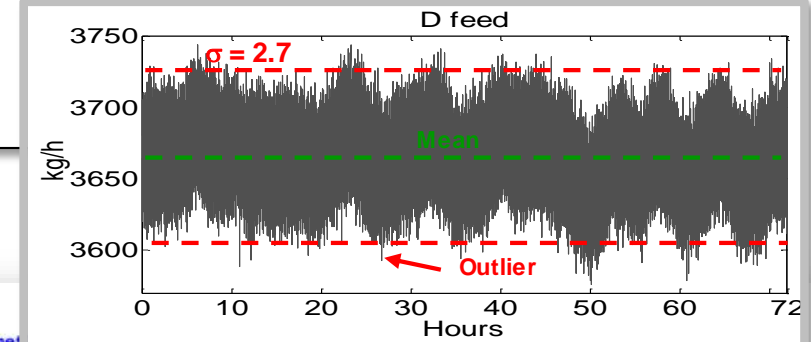
▷ 1: analyse phase

▷ count positives moves

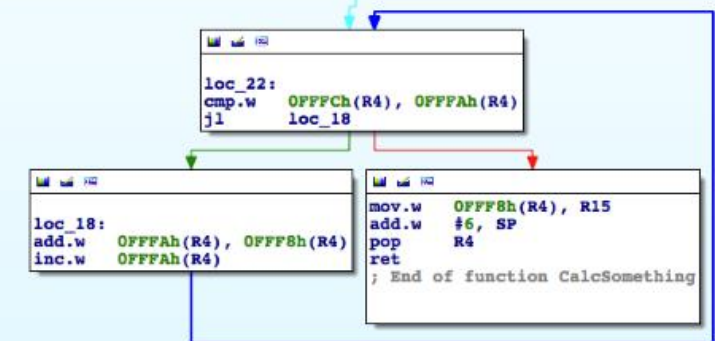
▷ positive steps change

▷ save results

▷ count negatives moves



```
.def CalcSomething
CalcSomething:
push.w R4
mov.w SP, R4
incd.w R4
add.w #0FFFAh, SP
mov.w R15, 0FFFAh(R4)
clr.w 0FFFAh(R4)
clr.w 0FFFAh(R4)
jmp loc_22
```



Control logic is a key component

Network 1: reading DB2 of MODBUS server and place the data on MB10...

Comment

MODBUS CLIENT DB1

Input	Output
EN	ENO
DONE	DONE
BUSY	BUSY
ERROR	ERROR
STATUS	STATUS

Parameters:

- 1 - CONNECT_ID
- 192 - IP_OCTET_1
- 168 - IP_OCTET_2
- 0 - IP_OCTET_3
- 6 - IP_OCTET_4
- 1502 - IP_PORT
- 0 - MB_MODE
- 30001 - MB_DATA_ADDR
- 1 - MB_DATA_LEN
- P#M10.0 WORD 1 - MB_DATA_PTR

Code Snippets:

```
FUNCTION FOR PRESET TIMER*)
FAST_STATE:= HMI_P3_STATE;

V301_AutoInp      :=0;
V302_AutoInp      :=1;
V303_AutoInp      :=0;
V304_AutoInp      :=0;
UF_FEED_DUTY_AutoInp :=1;
602_AutoInp       :=0;
```

Message Control Dialog:

6_P602_CMD_MSG

IP Data Table Write

6_P602_AUTOINP

6_P602_AUTOINP

New Tag...

Enable ☐ Enable Waiting ☐ Start ☒ Done ☐ Done Length: 0

Error Code: Extended Error Code: ☐ Timed Out

Error Path: Error Text:

OK Cancel Apply Help

Message Control Diagram:

JSR - Jump To Subroutine Routine Name UF_Feed

MSG - Message Control P6_P602_MSG

MSG - Message Control P6_P602_CMD_MSG

MSG - Message Control P2_P2078_MSG

MSG - Message Control P2_P2078_CMD_MSG

Static memory addressing

- PLC Function Block
- Variable

The screenshot displays the Siemens STEP 7 software interface for a PLC program. The main window shows a ladder logic network (Network 1) with the following components:

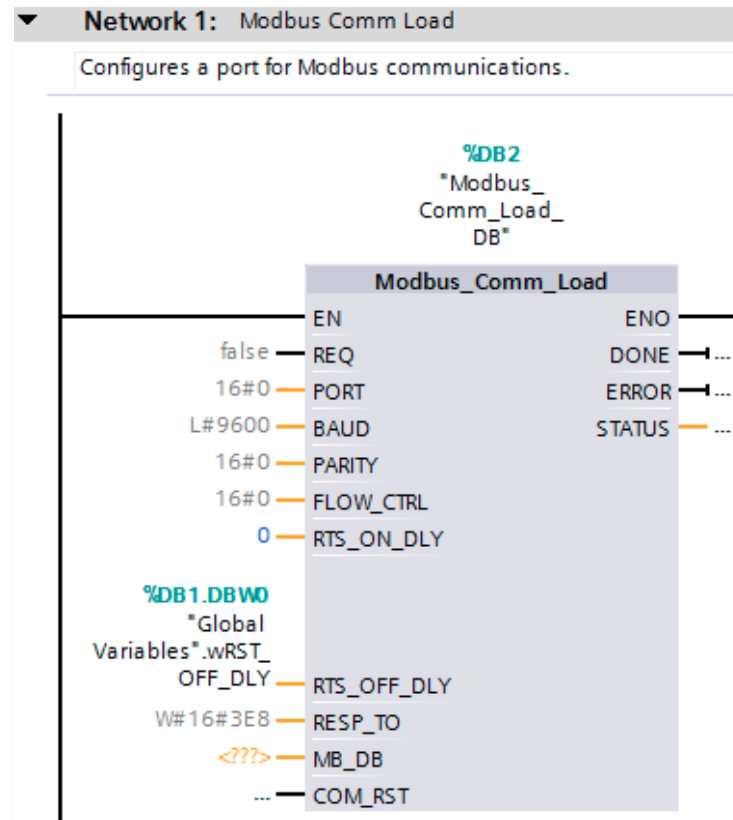
- Input: %M0.0 (Start) - Normally Open contact
- Input: %M0.1 (Stop) - Normally Closed contact
- Output: %Q0.0 (Run) - Coil

The network is titled "Main Program Sweep (Cycle)". The right-hand pane shows the "Instructions" list, which includes "Basic instructions" and "Extended instructions". The "Libraries" tab is highlighted in the bottom right corner.

At the bottom of the interface, there is a URL: <https://shortnotes.blogspot.com/2017/04/make-interface-board-to-connect.html>

Static memory allocation & addressing

- PLC vendors offer libraries of standard Function Blocks (FB) with associated Variable/Data Blocks



Modbus_Comm_Load_DB				
	Name	Data type	Offset	Start value
1	Input			
2	REQ	Bool	0.0	false
3	PORT	Word	2.0	16#0
4	BAUD	DInt	4.0	L#9600
5	PARITY	Word	8.0	16#0
6	FLOW_CTRL	Word	10.0	16#0
7	RTS_ON_DLY	Word	12.0	16#0
8	RTS_OFF_DLY	Word	14.0	16#0
9	RESP_TO	Word	16.0	W#16#3E8
10	Output			
11	DONE	Bool	18.0	false
12	ERROR	Bool	18.1	false
13	STATUS	Word	20.0	W#16#7000
14	InOut			
15	MB_DB	Struct	22.0	
16	COM_RST	Bool	28.0	false
17	Static			
18	ICHAR_GAP	Word	30.0	16#0
19	RETRIES	Word	32.0	W#16#2
20	MODE	Byte	34.0	16#0
21	LINE_PRE	Byte	35.0	16#0
22	BRK_DET	Byte	36.0	16#0
23	STOP_BITS	Byte	37.0	B#16#1
24	EN_DIAG_ALARM	Bool	38.0	false
25	EN_SUPPLY_VOLT	Bool	38.1	false
26	b_e_REQ	Bool	38.2	false
27	y_state	Byte	39.0	16#0
28	Send_Config	Send_Config	40.0	
29	Receive_Config	Receive_Config	126.0	
30	Receive_Conditions	Struct	202.0	
31	WRREC	WRREC	270.0	
32	RDREC	RDREC	296.0	

DB/FB enumeration methods 1

- **Metadata**
 - Get Block Info (DB.1, etc.) or List Blocks
 - Detectable as rare command
- **Bulk transfer**
 - Block Upload (DB.1, etc.)
 - Detectable as rare command
- **Bytecode read**
 - Read (DB.1, etc.)
 - Stealth/not easily detectable due to usage of regular command

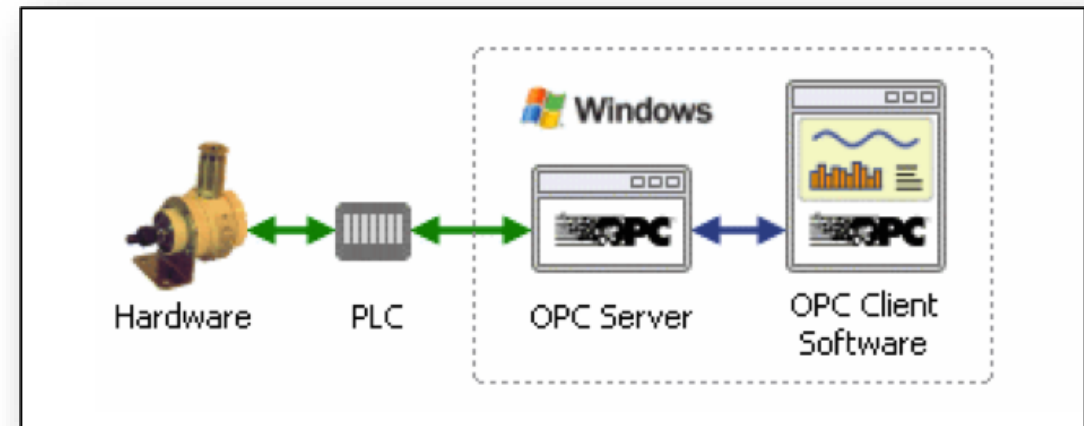
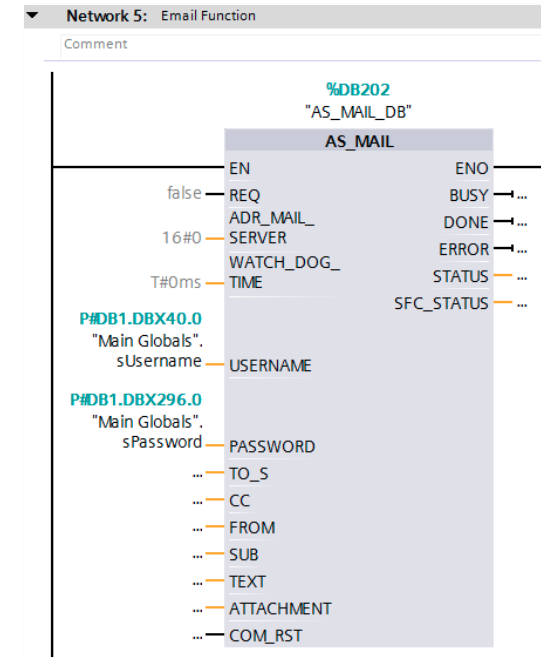
**Information leakage
vulnerability**

Modbus_Comm_Load_DB					
	Name	Data type	Offset	Start value	
1	Input				
2	REQ	Bool	0.0	false	
3	PORT	Word	2.0	16#0	
4	BAUD	DInt	4.0	L#9600	
5	PARITY	Word	8.0	16#0	
6	FLOW_CTRL	Word	10.0	16#0	
7	RTS_ON_DLY	Word	12.0	16#0	
8	RTS_OFF_DLY	Word	14.0	16#0	
9	RESP_TO	Word	16.0	W#16#3E8	
10	Output				
11	DONE	Bool	18.0	false	
12	ERROR	Bool	18.1	false	
13	STATUS	Word	20.0	W#16#7000	
14	InOut				
15	MB_DB	Struct	22.0		
16	COM_RST	Bool	28.0	false	
17	Static				
18	ICHAR_GAP	Word	30.0	16#0	
19	RETRIES	Word	32.0	W#16#2	
20	MODE	Byte	34.0	16#0	
21	LINE_PRE	Byte	35.0	16#0	
22	BRK_DET	Byte	36.0	16#0	
23	STOP_BITS	Byte	37.0	B#16#1	
24	EN_DIAG_ALARM	Bool	38.0	false	
25	EN_SUPPLY_VOLT	Bool	38.1	false	
26	b_e_REQ	Bool	38.2	false	
27	y_state	Byte	39.0	16#0	
28	Send_Config	Send_Config	40.0		
29	Receive_Config	Receive_Config	126.0		
30	Receive_Conditions	Struct	202.0		
31	WRREC	WRREC	270.0		
32	RDREC	RDREC	296.0		

```
\x00p\x02\x00(\nVersion: 1.0.0\nSIMATIC\x00MOD\ntrol Protocol\nx00\x00\x00\x00
```

What we can enumerate

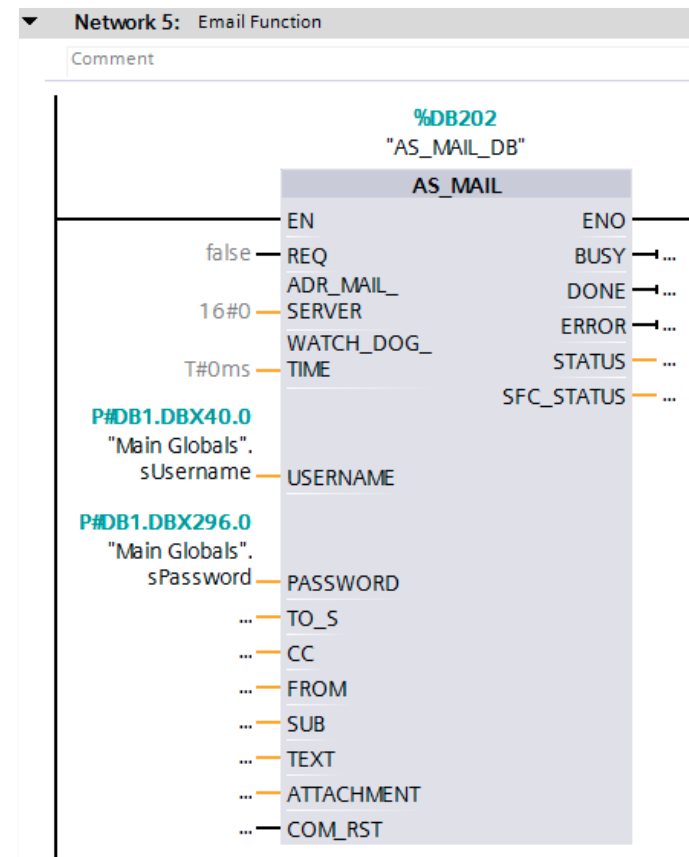
- Hundreds of standard function blocks
 - Communications
 - Remote administration
 - Control algorithms
 - Safety functions
 - Alerting
 - Etc., etc. (a good engineer would know better!)
- Closest analogy previously seen in the wild
 - **Havex** recon campaign, 2013





DB content exfiltration

2

- Location of each variable within DB is known
 - Read request
 - *DB.1, offset 4, read 32 bits*
- Large variables stored in global database
 - Locatable via pointers
 - Exfiltrate pointer address
 - Decode address *p#DB.1DBx40.0*
 - Exfiltrate content at the decoded address (read 256 bytes for strings)



DB (1)				Offset (40)	
{000000000000000001}10000100000000{00000000000101000}000					
42		sUsername	String	40.0	'test@test.com'
43		sPassword	String	296.0	'mypassword'

DB content manipulation

3

- Use write commands at target addresses
 - Variable values assigned directly
 - Default values
- Some variables are stored in global DB (via pointers)
 - “Pushed” to local DB every scan cycle (e.g., every 10 ms or 1sec)
 - Race condition situation for the attacker
 - Use smart tricks

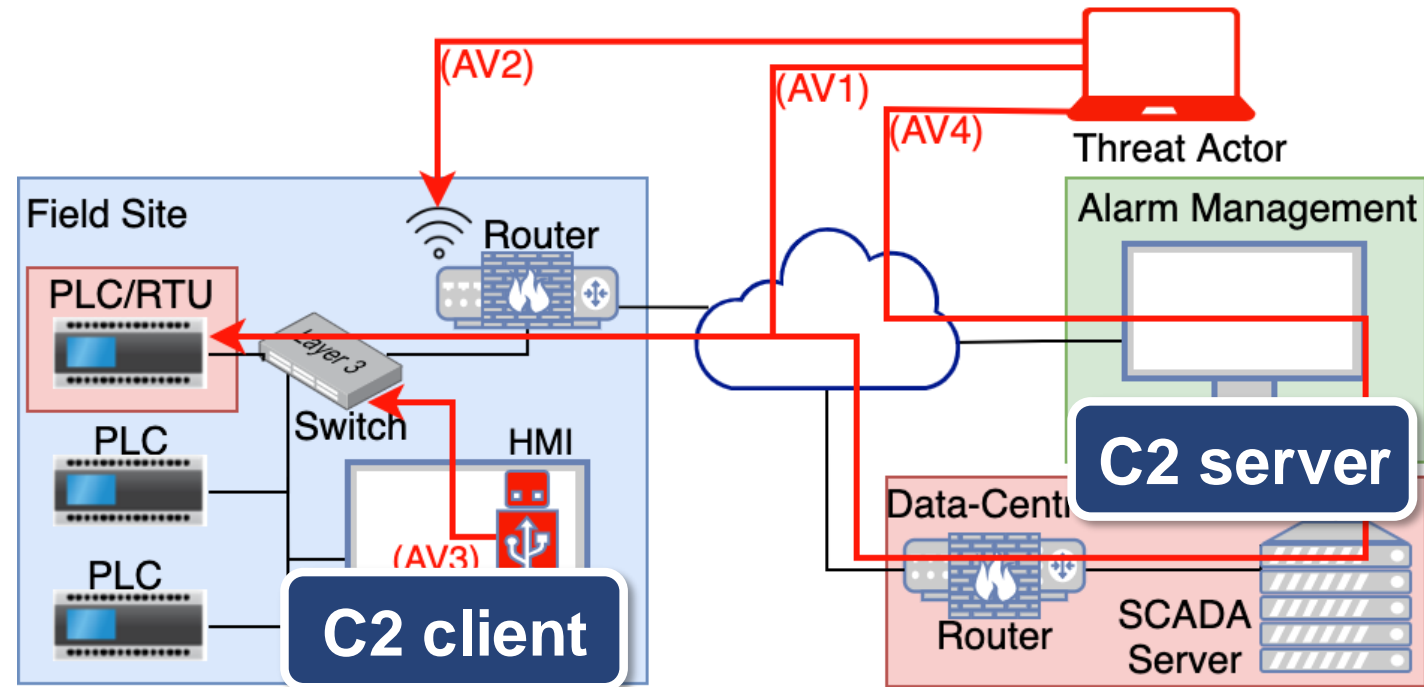
IEC_Counter_0_DB				
	Name	Data type	Offset	Start value
1	▼ Input			
2	CU	Bool	0.0	FALSE
3	R	Bool	0.1	FALSE
4	PV	Int	2.0	0
5	▼ Output			
6	Q	Bool	4.0	FALSE
7	CV	Int	6.0	0
8	InOut			
9	▼ Static			
10	CUO	Bool	8.0	FALSE

C2 channel to segregated environments

- Violates network segmentation defense/best practice (IEC 62443)
- Up to 10 bytes of unused memory with multiple incomplete bytes per DB
- Allows execution of commands at console level
 - E.g., *ping 192.168.0.1*

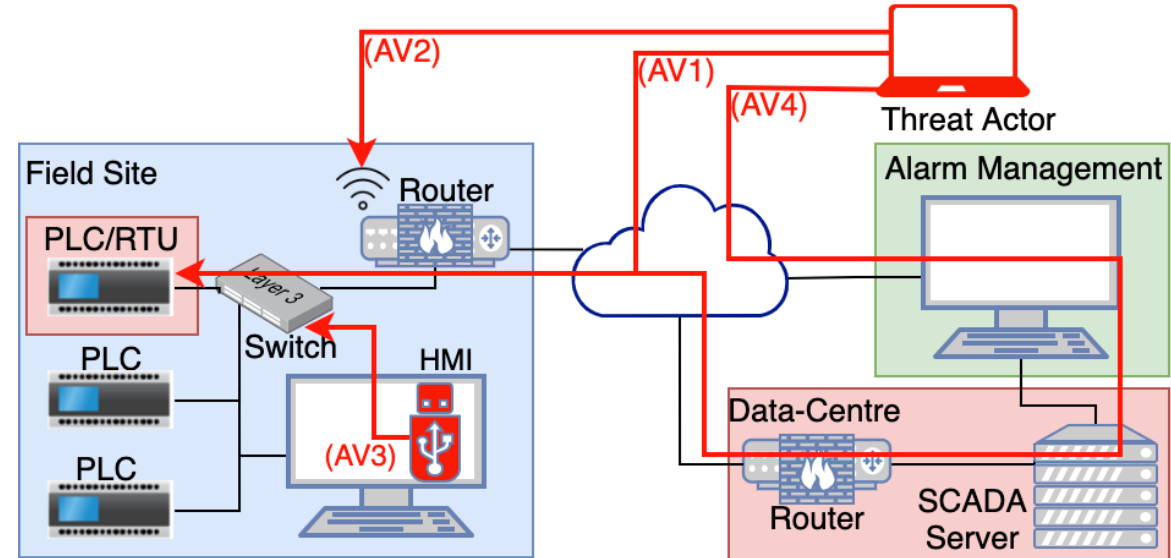
Function	C2-Server	C2-Client
Hello		00000001
Hello Ack	00000011	00000000
Write	01000000	11100000
Reading	11110000	01100000
Read	00000000	00000000
Final Write	11111111	11111110
On Hold	00011000	00011000

Table 1: Synchronization Byte



Detectability of attack techniques

- C2 communication is preventable/detectable by perimeter firewalls
- C2 based on *Read/Write* commands from trusted devices are not detected

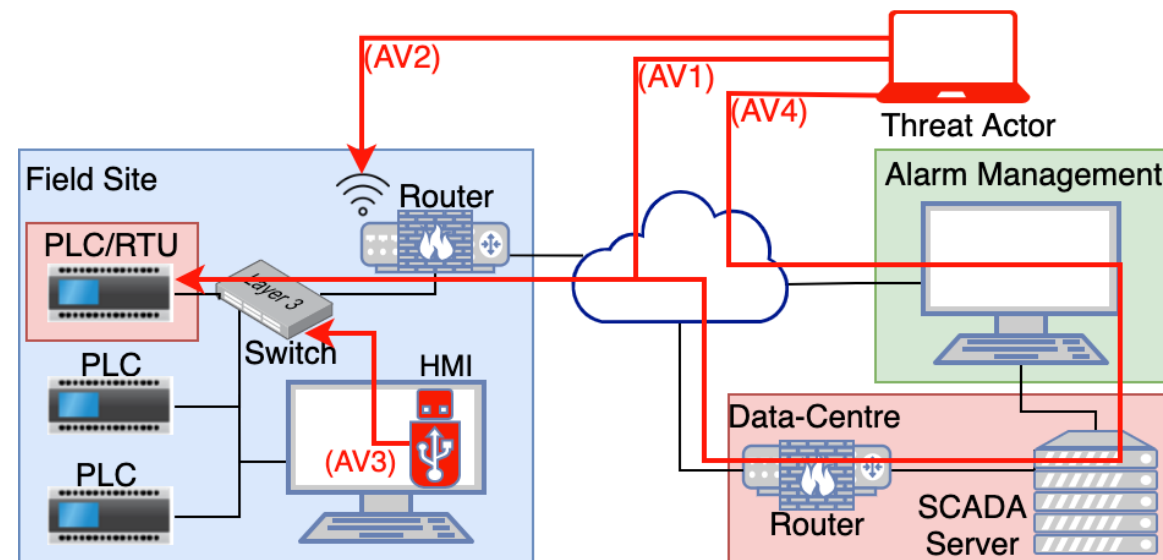


Prevention Results.

Prevention										
Vendor/Device	Trusted/Untrusted	T1	T2	T3	T4	T5	T5s	T6	T7	T8
Siemens S623	Untrusted	N	N	N/A	N	N	N/A	N	N	Y
	Trusted	N	N	N/A	N	N	N/A	N	N	Y
Tofino Xenon	Untrusted	Y	Y	N/A	Y	Y	N/A	Y	Y	Y
	Trusted	N	N	N/A	N	N	N/A	N	N	Y
Westermo Redfox	Untrusted	Y	Y	N/A	Y	Y	N/A	Y	Y	Y
	Trusted	N	N	N/A	N	N	N/A	N	N	N
Checkpoint 1570R	Untrusted	Y	Y	N/A	Y	Y	N/A	Y	Y	Y
	Trusted	N	N	N/A	N	N	N/A	Y	Y	Y

Detectability of attack techniques

- Network monitoring solution with traffic baselining detect baseline deviation (Claroty)
 - Generates Event
 - *"Baseline deviation change, not risky change"*
 - No security Alert



Detection

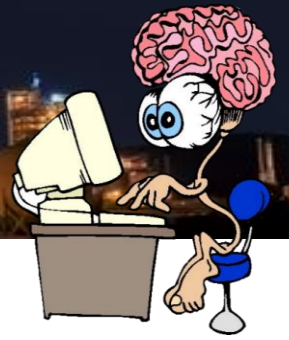
Vendor/Device	Trusted/Untrusted	T1 (A/E)	T2 (A/E)	T3 (A/E)	T4 (A/E)	T5 (A/E)	T5s (A/E)	T6 (A/E)	T7 (A/E)	T8 (A/E)
Claroty CTD	Untrusted	Y (A)	Y (A)	N/A	Y (A)	Y (A)	N/A	Y (A)	Y (A)	Y (A)
	Trusted	Y (E)	Y (E)	Y (E)	Y (E)	Y (E)	Y (A)	Y (A)	Y (A)	Y (A)

Broader applicability of attack technique

- Allen Bradley SLC 500
 - Uses similar memory allocation approach
- ABB variable frequency drive
 - Provides library functions for e.g. Siemens PLC for drive control
 - Vulnerable to the same exploitation approach



Conclusions



- By exploiting memory allocation and addressing we developed approach to enumerate & manipulate function blocks/control logic on PLC
 - Applicable to arbitrary industrial environments
 - Using stealth techniques/undetectable (**only read & write commands!!**)
 - Fully automated exploit of high targeting precision
 - Establishment of covert channel to isolated network segments
- Exploitation of supply chain to attack supply chain
 - Profiling custom functions/FBs
 - Delivery of exploitation code



**SCADA PROJECTS FROM THE POINT OF VIEW
OF HACKERS**

<https://2018.zeronights.ru/en/reports/scada-projects-from-the-point-of-view-of-hackers/>

Conclusions

**Currently asset owner is
blamed in all occurrences of
asset exploitation**

**The blame should be shared
with asset vendor**



Q & A



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